

REDACTED VERSION OF THE CLAIMS

Cancel claim 3 and 9-11.

Amend claims 1, 2, 7, 8, and 13.

- 1 1. (Amended) A spindle, comprising:
2 a shaft;
3 a sleeve coaxial with the shaft;
4 a first gap formed between the sleeve and the shaft for facilitating rotation therebetween;
5 a hub bound to [one of the shaft and] the sleeve;
6 a second gap located between the hub and the sleeve, [wherein] the second gap [is] being
7 larger than the first gap; and wherein
8 the hub is adapted to be secured to a rotor magnet which is adjacent to a stator, such that the
9 second gap reduces magnetic flux leakage into the sleeve and a substantially negligible amount
10 of flux crosses the first gap into the shaft.
- 1 2. (Amended) The spindle of claim 1 [wherein the first gap is on the order of a few microns],
2 further comprising a pattern of shallow groove features incorporated on one of the shaft and the
3 sleeve to facilitate hydrodynamic generation of a fluid film of high pressure and stiffness.
- 1 3. (Canceled) The spindle of claim 1 wherein the shaft is stationary, the sleeve rotates relative
2 to the shaft, and the hub is bound to the sleeve.
- 1 4. (Unchanged) The spindle of claim 1 wherein the second gap is filled with a substantially
2 non-permeable material.
- 1 5. (Unchanged) The spindle of claim 1 wherein the second gap is filled with epoxy.

1 6. (Unchanged) The spindle of claim 1 wherein the second gap is the range of 200 to 300
2 microns.

1 7. (Amended) A precision spindle assembly, comprising in combination:
2 a stator;
3 a spindle hub having a rotor magnet mounted thereto that is rotatable relative to the stator;
4 wherein the spindle hub comprises:
5 a ferromagnetic stationary shaft;
6 a rotatable ferromagnetic sleeve coaxial with the shaft;
7 a fluid bearing gap formed between the sleeve and the shaft for facilitating rotation
8 therebetween;
9 a ferromagnetic hub bound to the sleeve;
10 a large gap located between the hub and the sleeve, wherein the large gap is larger than the
11 fluid bearing gap and is in the range of 200 to 300 microns; and [wherein]
12 a substantially non-permeable material, such as epoxy, filling the large gap in order to
13 reduce [reduces] magnetic flux leakage into the sleeve such that a substantially negligible amount
14 of flux crosses the fluid bearing gap into the shaft.

1 8. (Amended) The precision spindle assembly of claim 7 [wherein the fluid bearing gap is on
2 the order of a few microns], further comprising a pattern of shallow groove features incorporated
3 on one of the shaft and the sleeve to facilitate hydrodynamic generation of a fluid film of high
4 pressure and stiffness.

1 9. (Canceled) The precision spindle assembly of claim 7 wherein the large gap is filled with a
2 substantially non-permeable material.

1 10. (Canceled) The precision spindle assembly of claim 7 wherein the large gap is filled with
2 epoxy.

1 11. (Canceled) The precision spindle assembly of claim 7 wherein the large gap is the range of
2 200 to 300 microns.

1 12. (Unchanged) A method of insulating a precision spindle assembly against magnetic flux,
2 comprising the steps of:

3 (a) providing a stator, and a spindle assembly with a rotor magnet, a shaft, a sleeve, a fluid
4 bearing gap between the sleeve and the shaft, a hub on one of the shaft and the sleeve, and a gap
5 between the hub and the sleeve;

6 (b) rotating the rotor magnet relative to the stator to induce a magnetic field; and

7 (c) reducing magnetic flux leakage into the sleeve with the gap such that a substantially
8 negligible amount of flux crosses the fluid bearing gap into the shaft.

1 13. (Amended) The method of claim 12 wherein step (a) comprises forming [the fluid bearing
2 gap in the range of a few microns] a pattern of shallow groove features on one of the shaft and
3 the sleeve to facilitate hydrodynamic generation of a fluid film of high pressure and stiffness.

1 14. (Unchanged) The method of claim 12 wherein step (a) comprises filling the gap with a
2 substantially non-permeable material.

1 15. (Unchanged) The method of claim 12 wherein step (a) comprises filling the gap with an
2 epoxy.

1 16. (Unchanged) The method of claim 12 wherein step (a) comprises forming the gap in the
2 range of 200 to 300 microns.